



MILLWORK

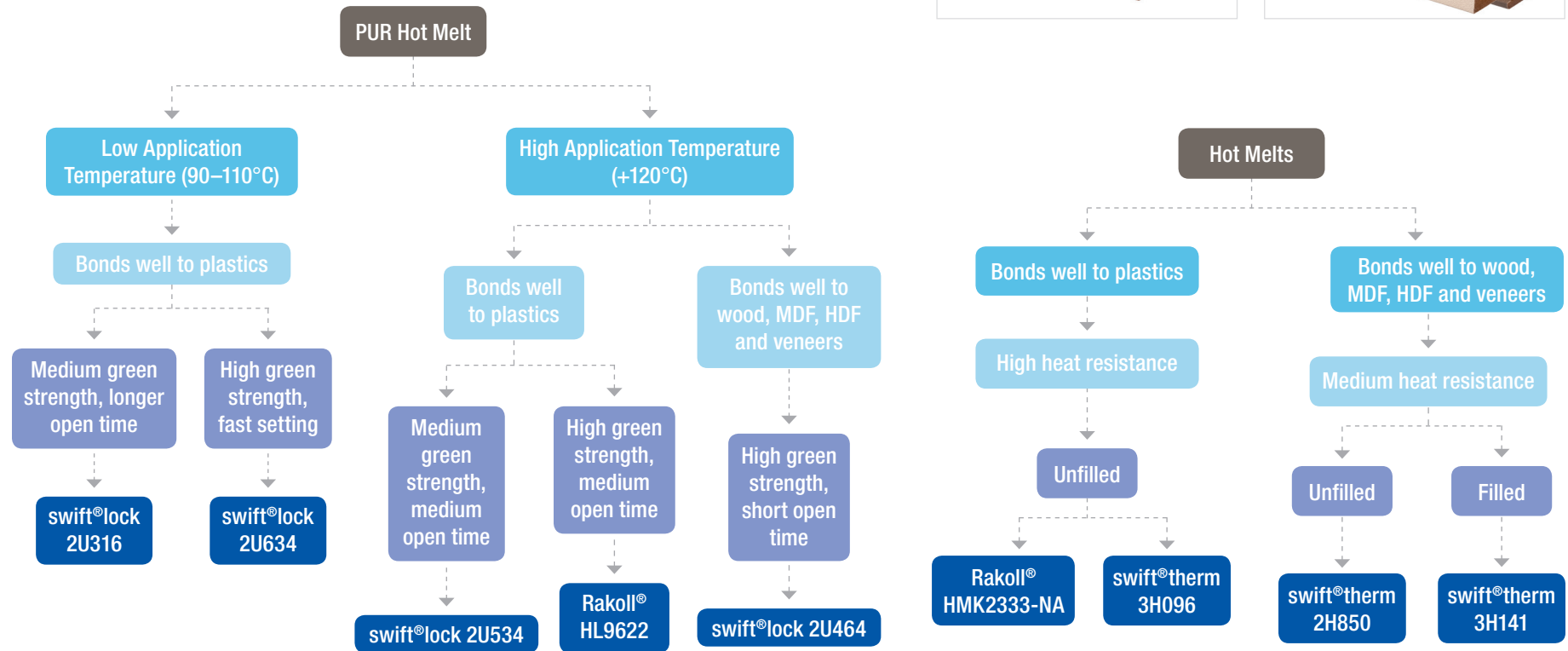
Profile Wrap Adhesives

Put our knowledge of polyurethane reactive hot melt (PUR HM) and hot melt (HM) adhesives to work for you. We collaborate with you to find just the right adhesive for your application.

Brand	Product	Type	Description	Color	Open Time (sec)	Viscosity (cPs)	Viscosity Temp (°C)	Application Temp (°C)
Rakoll®	HL9622	RHM	Very high green strength, fast setting and bonds well to low energy substrates like plastic or painted metal	White	10	30,000	130	120–140
swift®lock	2U634	RHM	High green strength, fast-setting product capable of low application temperatures for heat-sensitive substrates	Opaque White	10–20 at 90°C; 45–60 at 120°C	60,000; 20,000	90; 120	90–130
swift®lock	2U464-1N	RHM	High green strength and viscosity for thick veneers and foils with memory; suitable for edge banding as well as profile wrapping	White	25-35	68,000	120	120–140
swift®lock	2U534-1N	RHM	Excellent adhesion to plastic	Clear	30-40	52,000	120	120–140
swift®lock	2U316	RHM	Low application temperature for delicate vinyl and plastics with medium green strength and a long open time	Clear	90	20,000	120	90–120
swift®therm	3H096	HM Olefin	High green strength and initial tack with excellent adhesion for plastics	Amber	25	4,750	177	165–185
Rakoll®	HMK2333-NA	HM Olefin	High green strength and initial tack with very high heat resistance	Amber	15	12,000	177	165–185
swift®therm	2H850	HM EVA	Unfilled hot melt EVA	Amber	40	11,000	177	170–190
swift®therm	3H141	HM EVA	Filled hot melt EVA	Off White	40	11,500	177	177
swift®clean	9037	Cleaner	High performance polyurethane purge material that neutralizes reactive hot melt adhesives	Blue	NA	25,000	120	110–130
swift®clean	9038	Cleaner	High performance polyurethane purge material that neutralizes reactive hot melt adhesives	Clear	NA	25,000	120	110–130

Profile Wrap Solution Guide

Start here to find the best product to fit your needs.



For more information about our company, visit www.hbfuller.com.

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IMPORTANT: The information contained herein is believed to be correct to the best of our knowledge. However the recommendations and suggestions herein are made without guarantee or representation as to results. It is the purchaser's responsibility to test and determine the suitability of the product for the purchaser's intended use and purpose. Purchaser assumes all risk and liability whatsoever regarding such suitability. Any product samples provided for testing are provided in accordance with standard limited warranties as stated on our technical data sheets.

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